

Amendments to the Abstract:

Please insert the following Abstract as a separate page after the claims.

ABSTRACT

A method for operating a tool shaft with the aid of a sensor element of a sensor, particularly an injection mold, in which at least one sensor, e.g. for determining an internal pressure of the mold, is assigned to the cavity. To this end, the sensor element is placed inside a sleeve with play and is subsequently calibrated, then, after determining the sensitivity, a correspondingly codeable component, e.g. a resistor, is selected, is fitted into the sensor, and the sensor, together with the sleeve, is placed inside a borehole of a mold wall.